



Metalworking Cross Reference Guide

Eliminate the uncertainty in selecting the appropriate metalworking fluids by utilizing Keller-Heartt's Truegard, Houghton, Blaser, and Castrol Cross Reference Guide. This comprehensive guide systematically organizes products and aligns them with their Castrol counterparts, making it easier to identify the essential products required for your shop operations.

Machining and Grinding Coolants

SHOP CUTTING OIL ►

Castrol Product	Truegard Equivalent	Houghton Equivalent	Blaser Equivalent
Castrol Hysol MB 50	Truegard Soluble Oil 100	HOCUT 795 B	Blaser Blasocut BC 25 MD
	Truegard Soluble 384 Coolant	HOCUT 795 B	Blasocut BC 35 MD
Castrol Hysol Excel	Truegard Soluble 324 Oil	HOCUT 795 B	Blaser Blasocut BC 25 MD
			Blasocut BC 35 MD
Castrol Hysol XBB	Truegard Semi Synthetic Coolant 266	HOCUT 797 E	Blaser Blasocut BC 935 Kombi
			Blasocut BC 25 MD
Castrol Syntilo 9918	Truegard Syncool 428	HOCUT 767 Synthetic Coolant	Blaser Synergy 735
	Truegard Syncool 741		Blasocut BC 25 MD
Castrol Alusol SL 51	Truegard Soluble Oil 100	HOCUT 795MP-RHS Coolant	Blaser Blasocut BC 25 MD
	Truegard Soluble 384 Coolant	HOCUT 795-H Coolant	Blasocut BC 35 MD
	Truegard Soluble 324 Oil	HOCUT 801 Coolant	
	Truegard Semi Synthetic Coolant 266	HOCUT 767 Synthetic Lubricant	
	Truegard Syncool 428		
	Truegard Syncool 741		

Machining and Grinding Oils

SHOP METALWORKING FLUIDS ►

Castrol Product	Truegard Equivalent	Houghton Equivalent	Blaser Equivalent
Castrol Carecut ES 1 & Castrol Iloform PS 821	Truegard #1011A CUTTING OIL	Marcon 224 CM-32	Blaser Vasco 6000
	Truegard Tri-Purpose Cutting Oil	Marcon 224 CM-32	Blaser Vasco 7000
	Truegard Cutting Oil D Plus	Garia 421	
	Truegard HD 258 Cutting Oil	Garia 601 M-22	

Forming and Drawing Fluids

Castrol Product	Truegard Equivalent	Houghton Equivalent	Blaser Equivalent
Castrol Carecut ES 1	Truegard Drawing Oil 3694	x	Blaser Vasco 6000
			Blaser Vasco 7000
Castrol Iloform PS 821	Truegard Drawing Oil 3694	x	Blaser Vasco 6000
			Blaser Vasco 7000
Castrol Iloform PS 21	Truegard 3025 Vanishing-Stamping Lubricant Oil	Vanishing Oil 601N	Blaser Vasco 6000
			Blaser Vasco 7000
Castrol Vanishing Oil 248	Truegard 3025 Vanishing-Stamping Lubricant Oil	Vanishing Oil 601N	Blaser Vascomill 10
			Blaser Vascomill 22

Anti-Corrosion Fluids

SHOP ALL TRUEGARD METALWORKING PRODUCTS ►

Castrol Product	Truegard Equivalent	Houghton Equivalent	Blaser Equivalent
Castrol Rustilo 4113	Truegard 308 Rust Preventative	Houghton Rust Veto 4214	Blaser Blasol 135
			Blasol 199
Castrol Rustilo 4130	Truegard 304 Rust Preventative	Houghton Rust Veto 4214	Blaser Blasol 135
			Blasol 199
Castrol Rustilo DWX 10	Truegard 308 Rust Preventative	x	Blaser Blasol 135
	Truegard 304 Rust Preventative		Blasol 199